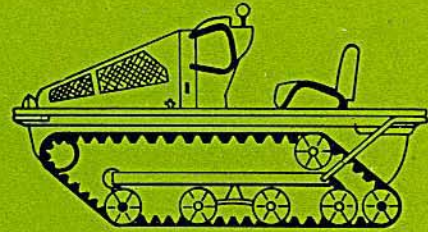


TRACKSTER

SERVICE BULLETIN

Service Dept. CUSHMAN MOTORS Lincoln, Nebraska



23

TRANSMISSION CONTROL ARM INSTALLATION

PART NO. 882086

Sundstrand Hydro-Transmission has informed us they are receiving units from the field with the retaining washers badly bent. This was caused by an impact force created during assembly of the control arm to the trunnion shaft of the transmission.

When installing the control handle, Sundstrand does not advise the use of any impact force being applied, such as hammering the handle onto the shaft. Any force applied in this manner puts undue pressure onto the shaft and, consequently, onto the washer. This force bends the washer causing the seal to leak.

