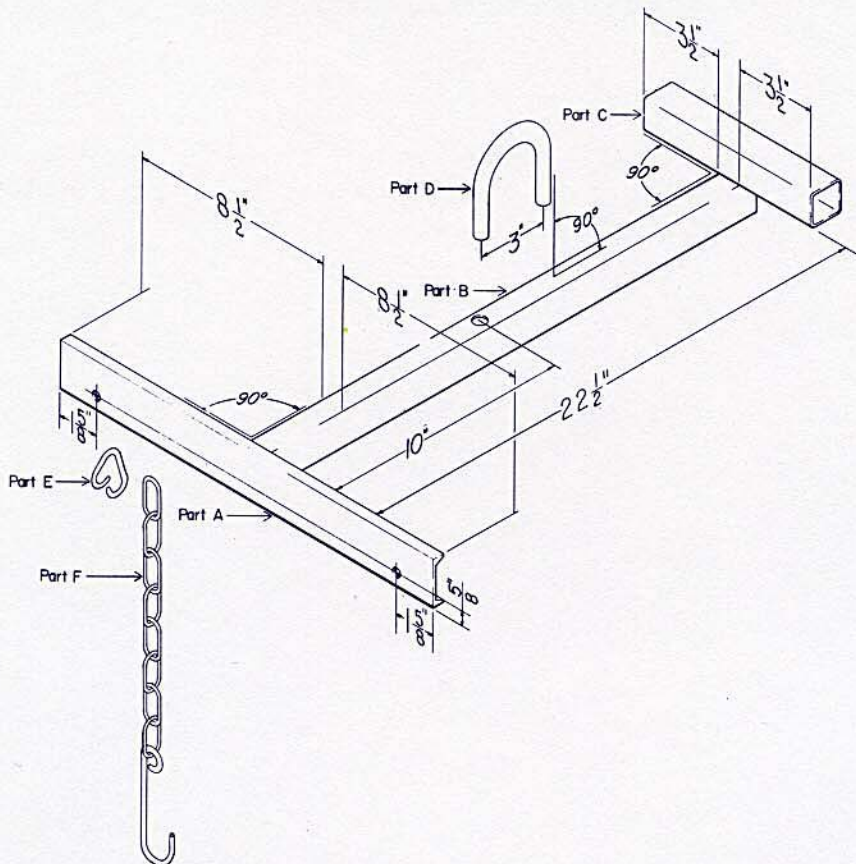




POWER TRAIN LIFT BAR



MATERIALS:

PART A	2 x 9/16 x 3/16 Channel	18" Long	1 Required
PART B	1 1/2 x 1 x 16 ga. Tube	23 3/4" Long	1 Required
PART C	1 1/2 x 1 1/2 x 12 ga. Tube	8" Long	1 Required
PART D	1/2" Rod	10" Long	1 Required
PART E	CUSHMAN Part 809221		2 Required
PART F	CUSHMAN Part 809222		2 Required

CONSTRUCTION:

Drill two 7/16" holes in Part A 1 5/8" in from both ends and 5/8" up from bottom. Weld Part A to Part B. Part B should be 8 1/2" in from both ends of Part A and at 90° to Part A. Weld Part C to Part B 22 1/2" back from Part A. Part B should be 3 1/2" in from both ends of Part C and at 90° to Part C. Bend Part D in the center so the legs are approximately 2 3/4" apart and parallel to each other. Drill two 17/32" holes in Part B to match the legs of Part D with the front hole 10" back from Part A. Weld Part D to Part B with legs of Part D 1/4" to 3/8" into Part B and Part D at 90° to Part B. Attach Parts E and F to Part A.